



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-109
Job Sheet 177130



Part No: D2565-109

Job Qty: 4 ea *6 cmf*

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/7/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 6/4/18

Description:

Type: Stock

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/4/18	6/4/18	0.00	0.00	Start Up Small Fab-4		<i>Smb</i>
100	Brake NC	4 pcs	6/4/18	6/4/18	0.87	0.49	Brake NC 3		<i>Smb</i>
110	Small Fab	4 pcs	6/4/18	6/4/18	0.00	0.56	Small Fab		<i>Smb</i>
120	QC	4 pcs	6/4/18	6/4/18	0.00	0.00	QC5		<i>38</i>
130	Powdercoat	4 pcs	6/4/18	6/4/18	0.00	0.08	Powdercoat2		<i>38</i>
140	QC	4 pcs	6/4/18	6/4/18	0.00	0.00	QC3		<i>38</i>
150	Packaging	4 pcs	6/4/18	6/4/18	0.00	0.00	Packaging3		<i>38</i>
160	QC21-SA	4 Ea	6/4/18	6/4/18	0.00	0.00	QC21		<i>38</i>

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Deburr

130 - START TIME: *1:30*

FINISH TIME: *2:00* *O.T. 4:00*

11/38839

JUN 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	<i>4.1032</i> (1.0258 ea)	90-Start up Operation	<i>5072326</i>
	<i>12.56</i>	<i>6.1548</i>		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TR0.750W.049	4	44	0

Part Specifications

Specifications could not be found.

Plex 5/7/18 12:31 PM Dart.Gagnon.Michelle



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CANADA
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Container No: S076989



Part: D2565-109

Job No: 177130

Serial No/Batch: S076989

Revision:

Inspector:

Exp Date: 06/01/2018

Instructions:

Date: 06/01/18

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